



Cosmetic (1-sided) Plastic Repair Guide

	Finishing Cream #8003	Finishing Cream 10, #8213
Work Time	3 minutes	10 minute
Sand Time	10-15 minutes or heat cure 3 min @140F	45 minute or heat cure 3 min. @140F
Paint Time	30 minutes	1 hr.

* All data taken at 23°C (74° F)

Introduction:

PLIOGRIP Finishing Cream (stock # 8003) is the only product needed to produce undetectable cosmetic repairs on TPO, TEO, PP, ABS, PUR, Metton, SMC, & Fiberglass plastic body parts. Refer to Material Data Safety Sheets before handling PLIOGRIP by Valvoline repair adhesives to ensure safe use.

Repair Procedure:

1. Clean surface with wax and grease remover.
2. Sand and dish damage area with 180 grit sandpaper, rounding off sharp edges. 180 grit scuff sand the surrounding painted area leaving paint on plastic
3. Blow off with clean, dry air. **NOTE: DO NOT USE CLEANER AFTER SANDING. DO NOT USE ADHESION PROMOTER**
4. Dispense **Finishing Cream** onto mixing pallet and mix until uniform.

DO NOT USE MIXER ON TUBE or Adhesion Promoter

5. Apply to damage area and spread smooth. Note: **Finishing Cream** can be smoothed out onto the painted surface
6. Allow adhesive to cure per recommendation above. May be heat cured 3-4 minutes at 140°F on TPO, up to 160°F on Metton, or up to 180°F on SMC. Allow to cool.
7. Contour sand with 180 / 400 grit sandpaper to feather edge into plastic or painted surface.

IMPORTANT INFORMATION: Refer to the Material Safety Data Sheet (MSDS) for information on safety and handling before use. Ashland's cartridge system is sold as a kit and performance has been verified using the kit content. Do not attempt to use other mixers in the application of this product. Additional mixers are available. This Repair Guide is incorporated as part of Bonding Solution for Use of PLIOGRIP products. Failure to adhere to recommendations in this Repair Guide and the Instructions sold with the product voids the Lifetime Warranty.

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